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#### 1. Introduction

This paper presents the two-DOF (degree-of-freedom) loss velocity-degenerate configurations of the 7-jointed spherical-revolute-spherical manipulator. The degeneracies are found using the reciprocity-based method of Nokleby and Podhorodeski outlined in [1].

The D & H parameters [2] for the spherical-revolutespherical manipulator are presented in Table 1. Figure 1 shows the layout of the manipulator.

Table 1: D & H Parameters

$F_{i-1}$	$\theta_i$	$d_i$	$a_i$	$\alpha_i$	$F_i$
$F_0$	$\theta_1$	0	0	$-\frac{\frac{\pi}{2}}{2}$	$F_1$
$F_1$	$\theta_2$	0	0	$-\frac{\pi}{2}$	$F_2$
$F_2$	$\theta_3$	g	0	$-\frac{\frac{\pi}{2}}{2}$	$F_3$
$F_3$	$\theta_4$	0	0	$-\frac{\pi}{2}$	$F_4$
$F_4$	$\theta_5$	h	0	$\frac{\pi}{2}$	$F_5$
$F_5$	$\theta_6$	0	0	$-\frac{\pi}{2}$	$F_6$
$F_6$	$\theta_7$	0	0	0	$F_7$

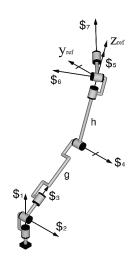


Figure 1: Manipulator Layout

Choosing a reference frame that is located at the intersection of the wrist spherical group and oriented with  $z_{ref}$  in the direction of  $\$_5$  and  $y_{ref}$  in the opposite direction to that of  $\$_4$  allows the joint screws to be found

as:

$$\begin{split} ref\$_1 &= \left\{ \begin{array}{c} S_2C_3C_4 + C_2S_4 \\ -S_2S_3 \\ -S_2C_3S_4 + C_2C_4 \\ -S_2S_3C_4g - S_2S_3h \\ -S_2C_3g - S_2C_3C_4h - C_2S_4h \\ S_2S_3S_4g \end{array} \right\}^{ref} \$_2 &= \left\{ \begin{array}{c} -C_4S_3, \quad -C_3, \quad S_3S_4; \quad -C_3C_4g - C_3h, \\ S_3g + S_3C_4h, \quad C_3S_4g \end{array} \right\}^{\mathrm{T}} \\ ref\$_3 &= \left\{ \begin{array}{c} S_4, \quad 0, \quad C_4; \quad 0, \quad -S_4h, \quad 0 \end{array} \right\}^{\mathrm{T}} \\ ref\$_4 &= \left\{ \begin{array}{c} 0, \quad -1, \quad 0; \quad -h, \quad 0, \quad 0 \end{array} \right\}^{\mathrm{T}} \\ ref\$_5 &= \left\{ \begin{array}{c} 0, \quad 0, \quad 1; \quad 0, \quad 0, \quad 0 \end{array} \right\}^{\mathrm{T}} \\ ref\$_6 &= \left\{ \begin{array}{c} S_5, \quad -C_5, \quad 0; \quad 0, \quad 0, \quad 0 \end{array} \right\}^{\mathrm{T}} \\ ref\$_7 &= \left\{ \begin{array}{c} -C_5S_6, \quad -S_5S_6, \quad C_6; \quad 0, \quad 0, \quad 0 \end{array} \right\}^{\mathrm{T}} \end{split}$$

where  $C_{ij} = \cos(\theta_i + \theta_j)$  and  $S_{ij} = \sin(\theta_i + \theta_j)$ . The Jacobian for the manipulator is:

$$^{ref}\mathbf{J} = ^{ref}[\$_1 \$_2 \$_3 \$_4 \$_5 \$_6 \$_7]$$
 (1)

### 2. Velocity Degeneracies

From [3], the one-DOF loss velocity degeneracies, along with their associated reciprocal screws, for the spherical-revolute-spherical manipulator can be summarized as:

Condition (i):  $S_4 = 0$ 

Setting  $S_4=0$  and  $^{ref}\mathbf{W}_1^*=\{0,0,0;0,0,1\}^{\mathrm{T}}$  allows  $\mathbf{J}_{sub}^*$  to be defined as:

with the "redundant joints" being  $\$_1$  and  $\$_3$ . The determinant of  $\mathbf{J}_{sub_1}^*$  is:

$$\left| {^{ref}\mathbf{J}_{sub_{1}}^{*}} \right| = -S_{3}S_{6}h\left( g + C_{4}h \right) \tag{2}$$

Therefore, if either  $S_3 = 0$ ,  $S_6 = 0$ , or  $g + C_4 h = 0$ , then the six "joints" comprising  $\mathbf{J}_{sub_1}^*$  are degenerate.

Setting  $S_3 = 0$  in  $\mathbf{J}_{sub_1}^*$  (with  $S_4 = 0$ ) and equating  ${}^{ref}\mathbf{W}_{recip_{1_1}} \otimes {}^{ref}\mathbf{S}_i = 0$ , for i = 2, 4 to 7 and  ${}^{ref}\mathbf{W}_{recip_{1_1}} \otimes {}^{ref}\mathbf{W}_1^* = 0$  allows  $\mathbf{W}_{recip_{1_1}}$  to be found as:

$$^{ref}\mathbf{W}_{recip_{1_1}} = \{ 0, 1, 0; 0, 0, 0 \}^{\mathrm{T}}$$
 (3)

Setting the reciprocal products between  $\mathbf{W}_{recip_{1_1}}$  &  $\$_1$  and  $\mathbf{W}_{recip_{1_1}}$  &  $\$_3$  to zero yields:

$$\begin{array}{l}
 ^{ref}\mathbf{W}_{recip_{1_{1}}} \circledast \ ^{ref}\$_{1} \\
 = -S_{2}C_{3}\left(g + C_{4}h\right) - C_{2}S_{4}h = 0 \\
 ^{ref}\mathbf{W}_{recip_{1_{1}}} \circledast \ ^{ref}\$_{3} = 0
\end{array} \tag{4}$$

Since  $S_4$  and  $S_3$  are assumed to equal zero, if in addition  $S_2 = 0$  or  $g + C_4 h = 0$ , then  $\mathbf{W}_{recip_{1_1}}$  is reciprocal to joints  $\$_1$  to  $\$_7$ . Therefore,  $S_2 = 0$ ,  $S_3 = 0$ , &  $S_4 = 0$  and  $S_3 = 0$ ,  $S_4 = 0$ , &  $g + C_4 h = 0$  define two 3-condition families of double-DOF loss velocity-degenerate configurations.

Setting  $S_6=0$  in  $\mathbf{J}_{sub_1}^*$  (with  $S_4=0$ ) and equating  $^{ref}\mathbf{W}_{recip_{1_2}} \circledast ^{ref} \$_i = 0$ , for i=2, 4 to 7 and  $^{ref}\mathbf{W}_{recip_{1_2}} \circledast ^{ref}\mathbf{W}_1^* = 0$  allows  $\mathbf{W}_{recip_{1_2}}$  to be found as:

$${^{ref}\mathbf{W}_{recip_{1_2}} = \begin{cases} \frac{-S_5}{h}, & \frac{C_4C_5S_3h - C_3C_4S_5g}{S_3h(g + C_4h)}, & 0; \\ C_5, & S_5, & 0 \end{cases}}^{\mathrm{T}}$$
(5)

Setting the reciprocal products between  $^{ref}\mathbf{W}_{recip_{1_2}}$  &  $\$_1$  and  $^{ref}\mathbf{W}_{recip_{1_2}}$  &  $\$_3$  to zero yields:

$${}^{ref}\mathbf{W}_{recip_{1_{2}}} \circledast {}^{ref}\$_{1} = S_{2}C_{4}S_{5}g = 0$$

$${}^{ref}\mathbf{W}_{recip_{1_{2}}} \circledast {}^{ref}\$_{3} = 0$$

$$(6)$$

Since  $S_4$  and  $S_6$  are assumed to equal zero, if in addition  $S_2 = 0$  or  $S_5 = 0$ , then  $\mathbf{W}_{recip_{1_2}}$  is reciprocal to joints  $\$_1$  to  $\$_7$ . Therefore,  $S_2 = 0$ ,  $S_4 = 0$ , &  $S_6 = 0$  and  $S_4 = 0$ ,  $S_5 = 0$ , &  $S_6 = 0$  define two 3-condition families of double-DOF loss velocity-degenerate configurations.

Setting  $g + C_4h = 0$  in  $\mathbf{J}_{sub_1}^*$  (with  $S_4 = 0$ ) and equating  ${}^{ref}\mathbf{W}_{recip_{1_3}} \otimes {}^{ref}\mathbf{S}_i = 0$ , for i = 2, 4 to 7 and  ${}^{ref}\mathbf{W}_{recip_{1_3}} \otimes {}^{ref}\mathbf{W}_1^* = 0$  allows  $\mathbf{W}_{recip_{1_3}}$  to be found as:

$$^{ref}\mathbf{W}_{recip_{1a}} = \{ 0, 1, 0; 0, 0, 0 \}^{T}$$
 (7)

Setting the reciprocal products between  $\mathbf{W}_{recip_{1_3}}$  &  $\$_1$  and  $\mathbf{W}_{recip_{1_3}}$  &  $\$_3$  to zero yields:

$${}^{ref}\mathbf{W}_{recip_{1_{3}}} \circledast {}^{ref}\$_{1} = -S_{2}C_{3} (g + C_{4}h) = 0$$

$${}^{ref}\mathbf{W}_{recip_{1_{3}}} \circledast {}^{ref}\$_{3} = 0$$
(8)

Noting that  $S_4 = 0 \& g + C_4 h = 0$ , no further conditions are necessary to make  $\mathbf{W}_{recip_{1a}}$  reciprocal to

joints  $\$_1$  to  $\$_7$ . Therefore,  $S_4=0$  &  $g+C_4h=0$  defines a 2-condition family of double-DOF loss velocity-degenerate configurations.

Repeating the procedure for degeneracy conditions (ii) to (iv) allows identification of all sets of conditions resulting in a two-DOF loss velocity-degeneracy for the spherical-revolute-spherical manipulator. These velocity-degenerate configurations and their associated reciprocal screws can be summarized as:

(I) 
$$S_4 = 0 \& g + C_4 h = 0$$
  
 ${}^{ref}\mathbf{W}_{1_1} = \{ 0, 0, 1; 0, 0, 0 \}^{\mathrm{T}}$   
 ${}^{ref}\mathbf{W}_{1_2} = \{ 0, 1, 0; 0, 0, 0 \}^{\mathrm{T}}$ 

(III) 
$$S_2 = 0, S_4 = 0, & S_6 = 0$$
  
 ${}^{ref}\mathbf{W}_{3_1} = \{0, 0, 1; 0, 0, 0\}^{\mathrm{T}}$   
 ${}^{ref}\mathbf{W}_{3_2} = \{\frac{-S_5}{h}, \frac{C_4C_5S_3h - C_3C_4S_5g}{S_3h(g + C_4h)}, 0;$   
 $C_5, S_5, 0\}^{\mathrm{T}}$ 

(IV) 
$$S_4 = 0, S_5 = 0, & S_6 = 0$$
  
 ${}^{ref}\mathbf{W}_{4_1} = \{0, 0, 1; 0, 0, 0\}^{\mathrm{T}}$   
 ${}^{ref}\mathbf{W}_{4_2} = \{0, \frac{C_4C_5S_3h}{S_3h(g+C_4h)}, 0;$   
 $C_5, 0, 0\}^{\mathrm{T}}$ 

(V) 
$$S_2 = 0, C_3 = 0, C_5 = 0, \& S_6 = 0$$
  
 ${}^{ref}\mathbf{W}_{5_1} = \{ 0, 0, 1; 0, 0, 0 \}^{\mathrm{T}}$   
 ${}^{ref}\mathbf{W}_{5_2} = \{ -S_5, 0, 0; 0, S_5h, 0 \}^{\mathrm{T}}$ 

Note that condition (I) is only possible if g = h and  $\theta_4 = \pi$ .

# 3. Conclusions

Five two-DOF loss velocity-degenerate configurations exist for the spherical-revolute-spherical manipulator. With the exception of condition (I), all of the two-DOF loss degenerate configurations are based solely on joint angles. Condition (I) requires that the lengths of g and h must be the same and that the value of  $\theta_4$  equals  $\pi$ .

## References

- [1] S.B. Nokleby and R.P. Podhorodeski, "Identification of Multi-DOF Loss Velocity Degeneracies for Redundant Manipulators," *Proceedings of the 2001 CCToMM Symposium on Mechanisms, Machines, and Mechatronics*, (in press).
- [2] J. Denavit and R.S. Hartenberg, "A Kinematic Notation for Lower-Pair Mechanisms Based on Matrices," Transactions of the ASME, Journal of Applied Mechanics, June, 215-221, (1955).
- [3] S.B. Nokleby and R.P. Podhorodeski, "Reciprocity-Based Resolution of Velocity Degeneracies (Singularities) for Redundant Manipulators," *Mechanism and Machine Theory*, (in press).