## Further result on the zeros of a rigid-flexible link manipulator

M. Vakil, R. Fotouhi, P. N. Nikiforuk

Mechanical Engineering Department, University of Saskatchewan, m.vakil, reza.fotouhi, peter.nikiforuk@usask.ca

## Abstract

Because of the nonminimum phase characteristics, the end-effector trajectory tracking of flexible link manipulators is a challenging problem. The nonminimum phase feature means that, for a linearized model, the transfer function between the end-effector displacement and the base torque has right-hand-side zeros. The locations of these zeros influence the performance of the end-effector controllers, which is a novelty of this research work. In this paper a study of the zeros of the transfer function is performed. It is shown that there are physical parameters where the increase in their values moves the zeros further from the imaginary axis; while by increasing the values of some other physical parameters the zeros move closer to the imaginary axis. Finally, there are physical parameters where the location of the zeros are independent of their values. **Key word**: transfer function, end-effector control, flexible link manipulator

## **1. INTRODUCTION**

The nonminimum characteristics of flexible link manipulators have turned their end-effector control into a challenging problem [1]. For a slewing single flexible link manipulator, shown in Fig. 1, the nonminimum phase feature means that the transfer function, between the base torque  $\tau$  and the end-effector displacement y, has right-hand-side (RHS) zeros in domain S of the Laplace transform.



Fig. 1: Schematic of a slewing single flexible link manipulator

The nonminimum phase characteristic creates several challenges in the design of end-effector trajectory-tracking controllers; some of these are (*i*)- Non-causal end-effector inverse dynamic calculation [2] and (*ii*)- the dependency of the performance of the end-effector controllers on the location of RHS zeros [3, 4 page 265, 5,6,7,8]. Thus

the study of the zeros and the change in their locations due to the changes in the physical parameters are of great importance, which has been investigated in this paper. For this purpose, a single flexible link manipulator with the initial part of the link being rigid, as shown in Fig. 2a, is considered [9]. This manipulator is referred to as a slewing single rigid-flexible link manipulator (SRFLM). The reasons for introducing and studying the zeros of a SRFLM is that the precise modeling of an experimental single flexible link manipulator, like the one shown in Fig. 2b, requires that it be treated as a SRFLM. The initial rigid portion for this manipulator is due to the mounting brackets.



Fig. 2b: Flexible manipulator available in the Robotics Laboratory of the University of Saskatchewan

After introducing SRFLM, the zeros of a SRFLM<sup>1</sup> are found based on authors' new theorem [10] which does not need deriving the corresponding transfer function. This theorem states that:

**Theorem:** The zeros of the transfer function of a slewing single rigid-flexible link manipulator {SRFLM}, considering the torque at the base as the input and the

<sup>&</sup>lt;sup>1</sup> In the rest of this paper, the words "zeros of SRFLM" refer to the zeros of the transfer function of a SRFLM considering the base torque as the input and end-effector displacement as the output.

manipulator {SRFLM}, considering the torque at the base as the input and the displacement of the end-effector as the output, are the same as the zeros of the transfer function of the pinned-pinned counterpart of the SRFLM, considering the torque at the base as the input and the shear force at the end-effector (other end) as the output.

That is, the zeros of the transfer function  $G = Y(s)/\tau(s)$  in Fig. 2a are the same as the zeros of the transfer function  $F = v(s)/\tau(s)$  in Fig. 3; v is the end-effector shear force.



Fig. 3: The pinned-pinned counterpart of a SRFLM which is shown in Fig. 2a

After having the location of the zeros, the change in the location of the zeros due to the changes in all the physical parameters is studied. It was shown that the change in the mass of the payload and mass moment of inertia of the rigid section do not change the location of the zeros. However by increasing (or decreasing) the rigidity of the flexible section and the mass moment of inertia of the payload, the zeros move further from (or get closer to) the imaginary axis. Moreover by increasing (or decreasing) the mass per unit length of the flexible section and the lengths of the rigid and flexible sections, the zeros get closer to (or move further from) the imaginary axis.

## 2. ZEROS OF A SINGLE RIGID-FLEXIBLE LINK MANIPULATOR

In this paper the zeros of the SRFLM will be calculated by adopting the theorem given in Section introduction. That is, the SRFLM is first pinned at the end-effector as shown in Fig. 4, and then the zeros of the pinned-pinned counterpart of the SRFLM, between the base torque and end-effector shear force, are obtained.



Fig. 4: Pinned-pinned counterpart of a SRFLM which is shown in Fig. 2a

The dynamic equation for the flexible portion of the SRFLM is:

$$\rho \psi_{tt}(z,t) + EI \psi_{zzzz}(z,t) = 0 \tag{1}$$

where z and  $\psi$  are measured from point r as shown in Fig. 4. Moreover,  $\rho$  is the mass per unit length of the flexible section, EI is the rigidity of the flexible section and  $\psi_t(x,t)$  and  $\psi_x(x,t)$  are the partial derivatives of  $\psi(x,t)$  with respect to t and x, respectively, and a similar notation adopted for higher derivatives. Moreover, the associated boundary conditions for the pinned-pinned counterpart of the SRFLM are:

$$\psi(0,t) = L_r \psi_z(0,t) \tag{2a}$$

$$\psi(L_f, t) = 0 \tag{2b}$$

$$\tau + EI\psi_{zz}(0,t) - L_r EI\psi_{zzz}(0,t) = I_r\psi_{ztt}(0,t)$$
(2c)

$$EI\psi_{zz}(L_{f},t) + I_{iip}\psi_{zt}(L_{f},t) = 0$$
(2d)

where  $I_r$  is the mass moment of inertia of the rigid section with respect to the base,  $m_{tip}$  and  $I_{tip}$  are the mass and mass moment of inertia of the payload,  $L_f$  is the length of the flexible section and  $L_r$  is the length of the rigid section. Eq. (2a) is due to the fact that the flexible section is clamped to the rigid section. Eq. (2b), shows that the flexible section is pinned at the end-effector. Eqs. (2c) and (2d) represent the momentum balance for the rigid section and the payload, respectively.

Taking the Laplace transform of Eq. (1) leads to:

$$\frac{d^4\psi(z,s)}{dz^4} - \lambda^4\psi(z,s) = 0$$
(3)

where:

$$\lambda^4 = -\frac{\rho \ s^2}{EI} \tag{4}$$

and  $\psi(z,s)$  is the Laplace transform of  $\psi(z,t)$ . From Eq. (3):

$$\psi(z,s) = c_1 \cos(\lambda z) + c_2 \sin(\lambda z) + c_3 \cosh(\lambda z) + c_4 \sinh(\lambda z)$$
(5)

and the unknown  $c_1, c_2, c_3$  and  $c_4$  are found by imposing the boundary conditions presented in Eqs. (2a -2d). Having  $\psi(z,s)$  and also knowing that the shear force at the end-effector is  $\upsilon(L_f, s) = EI\psi_{zzz}(L_f, s)$ , the transfer function of the pinned-pinned counterpart of the SRFLM is:

$$F(s) = \frac{EI\psi_{zzz}(L_f, s)}{\tau(s)} = \frac{N_F(s)}{D_F(s)}$$
(6)

where  $N_F(s)$  and  $D_F(s)$  are the numerator and denominator of the transfer function F(s).

To find the zeros of F(s) which are the zeros of a SRFLM (between the base torque and end-effector displacement), the condition  $N_F(s) = 0$  has to be imposed, which results in:

$$\left[\sin(\lambda L_{f}) + \sinh(\lambda L_{f}) + \lambda^{3}(\frac{I_{iip}}{\rho})(\cos(\lambda L_{f}) - \cosh(\lambda L_{f}))\right] + L_{r}\left[\lambda(\cos(\lambda L_{f}) + \cosh(\lambda L_{f})) - \lambda^{4}(\frac{I_{iip}}{\rho})(\sin(\lambda L_{f}) + \sinh(\lambda L_{f}))\right] = 0$$
(7)

By assuming  $\beta = \lambda L_f$ , Eqs. (4) and (7) are respectively :

$$s^{2} = -\beta^{4} \frac{EI}{\rho L_{f}^{4}}$$

$$\left[ \sin(\beta) + \sinh(\beta) + \beta^{3} (\frac{I_{iip}}{3I_{rb}})(\cos(\beta) - \cosh(\beta)) \right] +$$

$$\frac{L_{r}}{L_{f}} \left[ \beta(\cos(\beta) + \cosh(\beta)) - \beta^{4} (\frac{I_{iip}}{3I_{rb}})(\sin(\beta) + \sinh(\beta)) \right] = 0$$
(9)

where  $I_{rb} = \rho L_f^3 / 3$ . Thus the zeros of a SRFLM, that is the values of *s*, are obtained from Eq. (8) where  $\beta$  are the roots of Eq. (9). Since SRFLM has infinite modes of vibration and for each mode of vibration there is a pair of zeros, the zeros of a SRFLM are infinite. Thus, for a given  $L_r / L_f$  and  $I_{tip} / I_{rb}$ , Eq. (9) results in an infinite number of  $\beta$  values.

**Remark 1:** The zeros of a SRFLM were also obtained by deriving the transfer function  $G = Y(s)/\tau(s)$  of Fig. 2a and were exactly the same as those obtained from Eqs. (8) and (9). This comparison was a check to verify the authors' new theorem.

#### **3. RESULTS AND DISCUSSIONS:**

The roots of Eq. (9) depend on the ratios  $I_{tip} / I_{rb}$  and  $L_r / L_f$ . To investigate the effect of these ratios on the location of the zeros, Eq. (9) has to be solved numerically. To solve this equation, a nonlinear solver was written in MATLAB.

In Figs. 5 variation of the zeros for the first mode of vibration versus  $I_{tip} / I_{rb}$  and  $L_r / L_f$  is shown.



Fig. 5a: Schematic of the zeros of the first vibration mode,  $(-s_1, s_1)$ 



Fig. 5b: Variation of  $d_1$  in Fig. 5a versus  $I_{tip} / I_{rb}$  and  $L_r / L_f (n = \sqrt{EI / \rho L_f^4}, I_{rb} = \rho L_f^3 / 3)$ 

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Similar trends as that in Fig. 5 exist for the zeros associated with higher modes of vibration which are not presented here due to space limitations. From Eqs. (8) and (9) and Figs. 5 the following conclusions are drawn:

1- The rigidity of the flexible portion, EI, does not affect the values of  $\beta$  in Eq. (9). However, the factor  $EI / \rho L_f^4$  in Eq. (8) (*n* in Fig. 5b) represents the change in the zeros' locations because of the change in the rigidity. Also by increasing (or decreasing) the rigidity of the flexible section, while all other physical parameters are constant, the zeros move further from (or get closer to) the imaginary axis.

2- The location of the zeros for a SRFLM will not directly be changed by the value of the mass of the payload  $m_{tip}$ . This is due to the fact that  $m_{tip}$  did not appear in Eqs. (8) and (9) which determine the location of the zeros. However, the zeros dependents on the mass moment of inertia of the payload  $I_{tip}$ . This independence of the zeros to the mass of the payload  $m_{tip}$  agrees with the physical interpretation of the zeros given in [11] and has also been mentioned in [12] for a SFLM.

**3-** From view A in Figs. 5b, it is clear that the larger (or smaller)  $I_{tip}$ , the further from (or the closer to) the imaginary axis the zeros are, assuming all other physical parameters are constant. However, there is a saturation limit for how far (or close) the zeros will move away (get close to) the imaginary axis by increasing (or decreasing)  $I_{tip}$ .

4- The location of the zeros of a SRFLM does not depend on the mass moment of inertia of the rigid portion  $I_r$ . This is due to the fact that  $I_r$  did not appear in Eqs. (8) and (9) which determine the location of the zeros. For the SFLM of Fig. 1 this means that the location of the zeros does not depend on the mass moment of inertia of hub  $I_h$ .

**5-** From View B in Figs. 5b, it is clear that the larger (or smaller)  $L_r$ , the closer to (the further from) the imaginary axis the zeros are.

6- The larger (or smaller)  $L_f$ , the closer to (the further from) the imaginary axis the zeros are. It is to be noted that this conclusion cannot be drawn from Fig. 5 since by changing  $L_f$ , all ratios  $L_r/L_f$ ,  $n = \sqrt{EI/\rho L_f^4}$  and  $I_{tip}/I_{rb}$  will change. However, the variation of the zeros of the first mode shape of a SRFLM, shown in Fig. 6 versus  $L_f/L_r$ , clearly indicates this conclusion. In Fig. 6 by changing  $L_f$  only the ratio  $L_f/L_r$  will be

changed. To draw Fig. 6, Eqs. (8) and (9) were rearranged and solved as detailed in Appendix I.



Fig. 6: Variation of  $d_1$  versus  $L_f / L_r$   $(r = \sqrt{EI / \rho L_r^4}, I_{rig} = \rho L_r^3 / 3)$ 

7- The larger (or smaller) the mass per unit length of the link  $\rho$ , the closer to (or the further from) the imaginary axis the zeros are. This conclusion can easily be drawn from Fig. 7. This figure was obtained from Figs. 5b with the details provided in Appendix II.



Fig. 7: Variation of  $d_1$  versus  $\rho$  ( $p = \sqrt{EI/3I_{tip}L_f}$ ,  $\rho_{ref} = 3I_{tip}/L_f^3$ 

## 4. CONCLUSIONS

A slewing single rigid-flexible link manipulator (SRFLM) is considered. For the first time, it was shown that the physical parameters of a SRFLM fall into three categories with regard to changing the location of the zeros, which is the main contribution of this work. The first category was composed of the mass moment of inertia of the rigid section and the mass of the payload. In this category no change in the location of zeros will occur by changing these physical parameters. The second category

was composed of the mass moment of inertia of the payload and the rigidity of the flexible portion, whereby increasing (or decreasing) these physical parameters the zeros move further from (or get closer to) the imaginary axis. The third category are the physical parameters, whereby increasing (or decreasing) their values the zeros get closer to (or move further from) the imaginary axis. These physical parameters are mass per unit length of the flexible section and the lengths of the rigid and flexible sections. Finally it was observed that there is a limit for how far (or how close) the zeros can move away (or get close) to the imaginary axis by increasing (or decreasing) the mass moment of inertia of the payload, while all other physical parameters are constant.

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# APPENDIX I: REARRANGING EQS. (8) AND (9) TO OBTAIN FIG. 6

The variable  $\delta$  is defined as:

$$\delta = \lambda L_r \tag{A1}$$

Therefore, form (A1):

$$\lambda = \frac{\delta}{L_r} \tag{A2}$$

Substituting  $\lambda$  From Eq. (A2) in Eqs. (8) results in:

$$s^2 = -\delta^4 \frac{EI}{\rho L_r^4} \tag{A3}$$

Moreover substituting  $\lambda$  From Eq. (A2) in Eq. (9) leads to:

$$\begin{bmatrix} \sin(\delta \frac{L_f}{L_r}) + \sinh(\delta \frac{L_f}{L_r}) + \delta^3(\frac{I_{iip}}{3I_{rig}})(\cos(\delta \frac{L_f}{L_r}) - \cosh(\delta \frac{L_f}{L_r})) \end{bmatrix} + \\ \begin{bmatrix} \delta(\cos(\delta \frac{L_f}{L_r}) + \cosh(\delta \frac{L_f}{L_r})) - \delta^4(\frac{I_{iip}}{3I_{rig}})(\sin(\delta \frac{L_f}{L_r}) + \sinh(\delta \frac{L_f}{L_r})) \end{bmatrix} = 0 \tag{A4}$$

where  $I_{rig} = \rho L_r^3 / 3$ . Therefore, the zeros of a SRFLM, the values of *s*, can be obtained from Eq. (A3) where  $\delta$  has to be found by solving Eq. (A4).

To obtain Fig. 6, Eq. (A4) was first solved for  $\delta$  versus  $L_f / L_r$  and assuming that  $I_{tip} / I_{rig}$  is constant. Then the obtained values of  $\delta$  were substituted into Eq. (A3) and plotted versus  $L_f / L_r$ .

## **APPENDIX II: OBTAINING FIG. 7 FROM FIG. 5b**

In Figs 7, the graphical relation between d / n versus  $I_{tin} / I_{rb}$  and  $L_r / L_f$  is

presented. This graphical relation can be represented as:

$$\frac{d_1}{n} = \Lambda_1(\frac{L_r}{L_f}, \frac{I_{iip}}{I_{rb}})$$
(A5)

where  $\Lambda_1$  is the functions which is schematically shown in Fig. 5b. Multiplying both side of Eq. (A5) with  $\sqrt{I_{tip}/I_{rb}}$  yield to:

$$\sqrt{\frac{I_{iip}}{I_{rb}}}\frac{d_1}{n} = \sqrt{\frac{I_{iip}}{I_{rb}}}\Lambda_1(\frac{L_r}{L_f}, \frac{I_{iip}}{I_{rb}})$$
(A6)

By using the definition of  $n = \sqrt{EI / \rho L_f^4}$  and  $I_{rb} = \rho L_f^3 / 3$ , the left hand side of Eq. (A6) changes to:

$$\sqrt{\frac{I_{tip}}{I_{rb}}}\frac{d_1}{n} = \frac{d_1}{p} \tag{A7}$$

where  $p = \sqrt{EI/3I_{tip}L_f}$ . Moreover, by using the definition  $I_{rb} = \rho L_f^3/3$ , the ratio  $\frac{I_{tip}}{I_{rb}}$  is:

$$\frac{I_{tip}}{I_{rb}} = \frac{\rho_{ref}}{\rho}$$
(A8)

where  $\rho_{ref} = 3I_{tip} / L_f^3$ . Combining Eqs. (A6), A(7) and (A8) results in:

$$\frac{d_i}{p} = \sqrt{\frac{\rho_{ref}}{\rho}} \Lambda_1(\frac{L_r}{L_f}, \frac{\rho_{ref}}{\rho})$$
(A9)

For different constant values of  $L_r / L_f$ , the variation of  $\Lambda_i$  versus  $\rho_{ref} / \rho$  is given in View A of Fig. 5b (Note that from Eq. (A8)  $I_{tip} / I_{rb} = \rho_{ref} / \rho$ ). By multiplying the values of  $\Lambda_1$  at each  $\rho_{ref} / \rho$  (given in View A of Fig. 5b) with  $\sqrt{\rho_{ref} / \rho}$  the right hand side of Eq. (A9) was obtained. Consequently  $d_1 / p$ , left hand side of Eq. (A9), could be plotted versus  $\rho_{ref} / \rho$  as presented in Fig. 7.